

## PETROLEUM REFINING AND PETROCHEMICALS

**Course Code: 13CH1130**

<b>L</b>	<b>T</b>	<b>P</b>	<b>C</b>
<b>4</b>	<b>0</b>	<b>0</b>	<b>3</b>

### Course Educational Objectives:

Refining operations constitute the major applications of chemical engineering  
This course

- ❖ Introduces the student to the scenario of petroleum refining.
- ❖ Operations involved in petroleum refining.

### Course Outcomes:

After completion of the course the student would be able to

- ❖ Understand the importance of cracking.
- ❖ Understand the difference between thermal and catalytic cracking.
- ❖ Understand the reforming process.

### UNIT-I

(12 Lectures)

Origin, formation and composition of petroleum: Origin and formation of petroleum, Reserves and deposits of world, Indian Petroleum Industry.  
Petroleum processing data: Evaluation of petroleum, thermal properties of petroleum fractions, important products, properties and test methods.

### UNIT-II

(12 Lectures)

Fractionation of petroleum: Dehydration and desalting of crudes, heating of crude pipe still heaters, distillation of petroleum, blending of gasoline.  
Treatment techniques: fraction-impurities, treatment of gasoline, treatment of kerosene, treatment of lubes.

### UNIT-III

(12 Lectures)

Thermal and catalytic processes: Cracking, catalytic cracking, catalytic reforming, Naphtha cracking, coking, Hydrogenation processes, Alkylation processes, Isomerization process.

**UNIT-IV****(12 Lectures)**

Petrochemical Industry – Feed stocks

Chemicals from methane: Introduction, production of Methanol, Formaldehyde, Ethylene glycol, PTFE, Methylamines.

**UNIT-V****(12 Lectures)**

Chemicals from Ethane-Ethylene-Acetylene: Oxidation of ethane, production of Ethylene, Manufacture of Vinyl Chloride monomer, vinyl Acetate manufacture, Ethanol from Ethylene, Acetylene manufacture, Acetaldehyde from Acetylene.

**TEXT BOOKS:**

1. Nelson. W.L. “*Petroleum refining Engineering*”, 4 Edition, Mc Graw Hill, New York, 1969.
2. Rao, B.K.B. “*Modern Petroleum Refining Processes*”, 4 Edition, Oxford and IBH Publishing, 2002.

**REFERENCES:**

1. Goldstine. R.F. “*The Petroleum Chemicals Industry*”, Taylor and Francis, London, 1967.
2. Gruese. W.S.and Stevens, D.R. “*Chemical Technology of Petroleum*”, McGraw Hill, 1980.
3. Chauvel. A. and Lefevrev, “*Petro Chemicals*”, Volume 1 and 2, Gulf Publishing company 1989.

